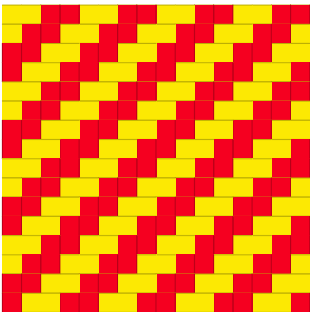


4			4			4			4			4
	3			3			3			3		
		2			2			2			2	
			1			1			1			1

		4	4
	3	3	
2	2		
1			1



1			
	2		
		3	
			4
1			
	2		
		3	
			4
1			
	2		
		3	
			4

Straight Twill on 4 Shafts